

# Epoxy resin 904AB

## I. Statement of purpose

Epoxy resin 904AB is a two-group epoxy resin neutral soft adhesive, high arc arc surface adhesive, strong adhesion, after curing a certain degree of toughness, moderate softness, room temperature or heating curing softness is good, the surface is good, cell phone shells adhesive diamonds, crafts adhesive diamonds, jewelry inlaid with diamonds, high arc product drop glue, hair clips, lamps and lanterns on the surface of the encapsulation or electronic parts of the transparent perfusion.

## II. Pre-sclerotic properties.

### A glue 904A

Color: colorless and transparent  
weight: 1.15  
Viscosity 25℃: 2500-3500CPS

### Curing agent 904B

colorless and transparent  
0.96  
1500MAXCPS

## III. Conditions of use

- 1)mixing ratio: A: B=100: 50 (weight ratio)
- 2)hardening condition: 25℃×24H-28H (2g)
- 3)usable time: 25℃×50min (100g)

## IV. Methods of use.

1. Working environment: keep the glue container clean, A, B components strictly according to the weight ratio, accurate weighing, clockwise along the inner wall of the container to mix well and stand for 3-5 minutes after use.
2. Depending on the operating time and dosage of the glue, to avoid waste. When the temperature is lower than 15 ℃, please preheat the A glue to 30 ℃ before glue mixing, easy to operate (low temperature A glue will become thicker); after use must be sealed barrel lid, to avoid moisture absorption caused by the product scrap.
3. When the relative humidity is greater than 85%, the surface of the cured material is easy to absorb water in the air, forming a layer of white mist, so when the relative humidity is greater than 85%, it is not suitable for room temperature curing, it is recommended to use the heating curing.

**The above performance data are typical data measured in a laboratory environment with a temperature of 25℃ and a humidity of 70%, and are for customers' reference only.**